# Thick film rectangular MCR18 (3216 size: 1 / 4W)

#### Features

- 1) Power rating of 1 / 4W
- 2) Highly reliable chip resistor Ruthenium oxide dielectric offers superior resistance to the elements.
- 3) Electrodes not corroded by soldering Thick film makes the electrodes very strong.
- 4) Leading the world in development and mass production. Since start of production in 1976 (a world first),
- this component has established a solid reputation as a general–purpose chip resistor.
- ROHM resistors have approved ISO–9001 certification.

Design and specifications are subject to change without notice. Carefully check the specification sheet before using or ordering it.

## Ratings

Item	Conditions	Specifications	
Rated power	Power must be derated according to the power derating curve in Figure 1 when ambient temperature exceeds 70°C.   **BO	0.25W (1 / 4W) at 70°C	
Rated voltage	The voltage rating is calculated by the following equation. If the value obtained exceeds the maximum operating voltage, the voltage rating is equal to the maximum operating voltage.	Max. operating voltage  Max. overload voltage	200V 400V
		Max. intermittent overload voltage	400V
Nominal resistance	See <u>Table 1</u> .		
Operating temperature		-55°C to +155°C	



## Jumper type

Resistance	Max. 50m Ω	
Rated current	2A	
Peak current	10A	
Operating temperature	-55°C to +155°C	

Table 1

Resistance tolerance		Resistance range (Ω)		Resistance temperature coefficient (ppm / °C)	
F	FA*	1.0≦R<2.2	(E6)	500±350	
$\langle \pm 1\% \rangle$		2.2≦R<10	(E12)	±500	
	F	10≦R≦2.2M	(E24,96)	±100	
J	JB*	0.47≦R<1.0	(E6)	500±350	
$(\pm 5\%)$	J	1.0≦R<2.2	(E24)	- 500±350	
		2.2≦R<10	(E24)	±500	
		10≦R≦10M	(E24)	±200	

Asterisk (\*) indicates special specifications.

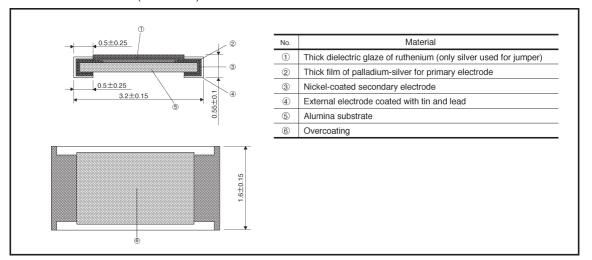
<sup>●</sup>Before using components in circuits where they will be exposed to transients such as pulse loads (short–duration, high–level loads), be certain to evaluate the component in the mounted state. In addition, the reliability and performance of this component cannot be guaranteed if it is used with a steady state voltage that is greater than its rated voltage.

# Characteristics

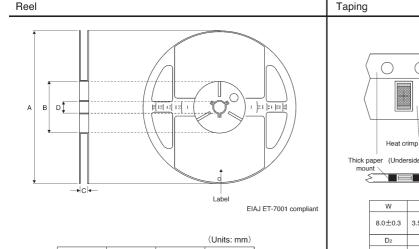
Characteristics		cifications	Test method	
	Chip resistance Jumper type			
DC resistance	F: ±1% J: ±5%	Max. 50m Ω	JIS C 5202 5.1 Applied voltage: A	
Resistance temperature characteristics	See Table 1.		JIS C 5202 5.2 Test conditions: +25 / −55 / +25 / +125°C	
Short time overload	± (2.0%+0.1Ω)	Max. 50m Ω	JIS C 5202 5.5 Rated voltage (current): ×2.5, 5s. Maximum overload voltage: 400V	
Insulation resistance	Min. 1,000M Ω between terminal and board		JIS C 5202 5.6 Test voltage: 100V, 1min. Assembled state  Metal block observation point A  Observation Insulation plate  Observation Insulation Spring-loaded pressure	
Withstand voltage	Do not damage insulation or cause a short circuit.		JIS C 5202 5.7 Test voltage: 500V	
Intermittent overload	± (5.0%+0.1Ω)	Max. 50m Ω	JIS C 5202 5.8 Rated voltage (current): ×2.5 (1s: ON — 25s: OFF) ×10,000cyc.	
Terminal strength (against bending of circuit board)	$\pm$ (1.0%+0.05 $\Omega$ ) There must be no	Max. 50m Ω o mechanical damage.	JIS C 5202 6.1	
Resistance to soldering heat	$\begin{array}{c c} \pm \left(1.0\% + 0.05\Omega\right) & \text{Max. } 50\text{m}\Omega \\ \text{Outside must not be noticeably damaged.} \end{array}$		JIS C 5202 6.4 Soldering conditions: 260±5°C Soldering time: 10±1s.	
Solderability	95% of terminal surface must be covered by new soldering, and there must be no soldering corrosion.		JIS C 5202 6.5 Rosin methanol: (25%WT) Soldering conditions: 235±5°C Soldering time: 2.0±0.5s.	
Resistance to dry heat	$\pm$ (3.0%+0.1Ω) Max. 100mΩ		JIS C 5202 7.2 155°C Test time: 1,000 to 1,048 hrs.	
Endurance (rated load)	± (3.0%+0.1Ω)	Max. 100m Ω	JIS C 5202 7.10 Rated voltage (current), 70°C 1.5h: ON — 0.5h: OFF Test time: 1,000 to 1,048 hrs.	
Endurance (under load in damp environment)	± (3.0%+0.1Ω)	Max. 100mΩ	JIS C 5202 7.9 Rated voltage (current), 60°C, 95%RH 1.5h: ON — 0.5h: OFF Test time: 1,000 to 1,048 hrs.	
Resistance to humidity (steady state)	± (3.0%+0.1Ω)	Max. 100mΩ	JIS C 5202 7.5 85°C, 85%RH Test time: 1,000 to 1,048 hrs.	
Temperature cycling	$\pm (1.0\% + 0.05 \Omega)$	Max. 50m Ω	JIS C 5202 7.4 Test temperature: -55°C to +125°C 100cyc	
Resistance to solvents $ \begin{array}{c c} \pm \left(0.5\% + 0.05\Omega\right) & \text{Max. } 50\text{m}\Omega \\ & \text{Markings must not be dissolved away.} \end{array} $		JIS C 5202 6.9 Room temperature, static immersion, 1 min. Solvent: Isopropyl alcohol		



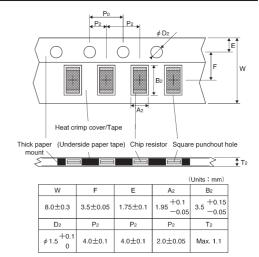
## External dimensions (Units: mm)

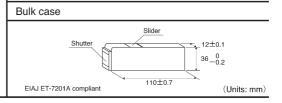


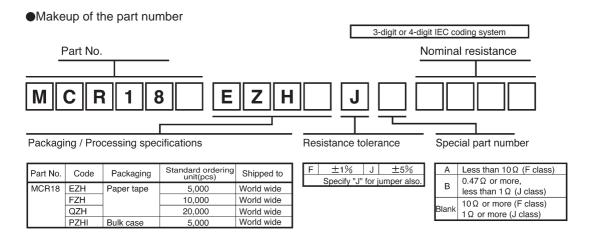
# Packaging



			(OIIII3. IIIII)
А	В	С	D
$\phi$ 180 $^{0}$ $^{-3}$	φ 60 <sup>+1</sup>	9±0.3	φ 13±0.2
φ 268±1.5	φ 100±0.8	9.4±0.5	φ 13±0.3
φ330±2	Min. <i>∲</i> 80	9.5±0.5	φ 13±0.2

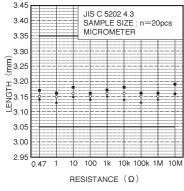


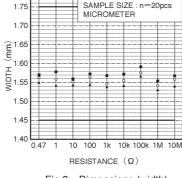




1.80

### Dimensions





JIS C 5202 4.3

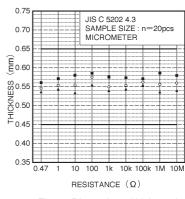


Fig.2 Dimensions (length)

Fig.3 Dimensions (width)

Fig.4 Dimensions (thickness)

#### Electrical characteristics

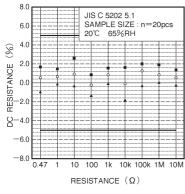


Fig.5 DC resistance

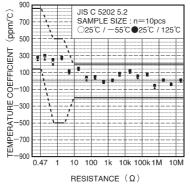


Fig.6 Resistance temperature characteristics

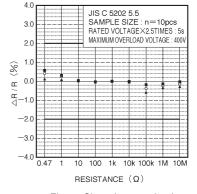
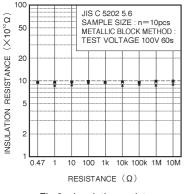


Fig.7 Short time overload

Resistors MCR18





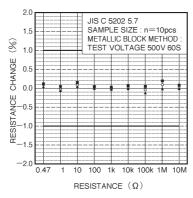


Fig.9 Withstand voltage

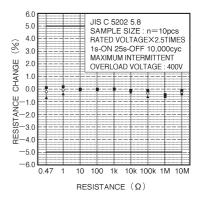


Fig.10 Intermittent overload

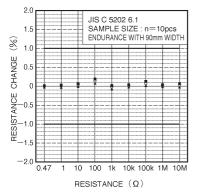


Fig.11 Terminal strength (bending strength characteristics)

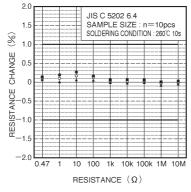


Fig.12 Resistance to soldering heat

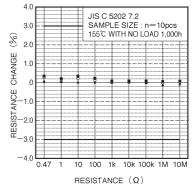


Fig.13 Resistance to dry heat

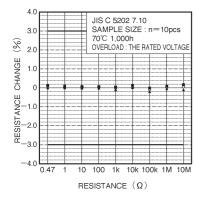


Fig.14 Endurance (rated load)

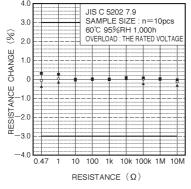


Fig.15 Endurance (under load in damp environment)

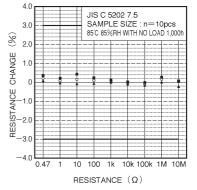
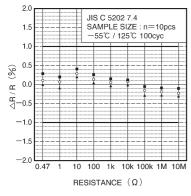


Fig.16 Resistance to humidity (steady state)

MCR18





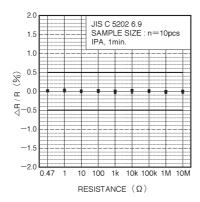


Fig.18 Resistance to solvents