Chapter 4. Switch Realization

4.1. Switch applications

Single-, two-, and four-quadrant switches. Synchronous rectifiers

4.2. A brief survey of power semiconductor devices

Power diodes, MOSFETs, BJTs, IGBTs, and thyristors

4.3. Switching loss

Transistor switching with clamped inductive load. Diode recovered charge. Stray capacitances and inductances, and ringing. Efficiency vs. switching frequency.

4.4. Summary of key points

SPST (single-pole single-throw) switches



Realization of SPDT switch using two SPST switches

- A nontrivial step: two SPST switches are not exactly equivalent to one SPDT switch
- It is possible for both SPST switches to be simultaneously ON or OFF
- Behavior of converter is then significantly modified —discontinuous conduction modes (ch. 5)
- Conducting state of SPST switch may depend on applied voltage or current —for example: diode

Quadrants of SPST switch operation



Some basic switch applications



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4.1.1. Single-quadrant switches



Active switch: Switch state is controlled exclusively by a third terminal (control terminal).

Passive switch: Switch state is controlled by the applied current and/or voltage at terminals 1 and 2.

SCR: A special case — turn-on transition is active, while turn-off transition is passive.

Single-quadrant switch: on-state i(t) and off-state v(t) are unipolar.

The diode



- A passive switch
- Single-quadrant switch:
- can conduct positive onstate current
- can block negative offstate voltage
- provided that the intended on-state and off-state operating points lie on the diode i-v characteristic, then switch can be realized using a diode

The Bipolar Junction Transistor (BJT) and the Insulated Gate Bipolar Transistor (IGBT)



- An active switch, controlled by terminal C
- Single-quadrant switch:
- can conduct positive onstate current
- can block positive off-state voltage
- provided that the intended on-state and off-state operating points lie on the transistor i-v characteristic, then switch can be realized using a BJT or IGBT

The Metal-Oxide Semiconductor Field Effect Transistor (MOSFET)



Symbol instantaneous i-*v characteristic*

- An active switch, controlled by terminal C
- Normally operated as singlequadrant switch:
- can conduct positive on-state current (can also conduct negative current in some circumstances)
- can block positive off-state voltage
- provided that the intended onstate and off-state operating points lie on the MOSFET *i*-v characteristic, then switch can be realized using a MOSFET

Realization of switch using transistors and diodes

Buck converter example $i_L(t)$ $+ v_A$ + v_B B C V_g R VSwitch A: transistor l_B Switch B: diode i_A i_B switch A SPST switch switch B l_L on on ι_L operating points switch A switch B off off V_{ϱ} $-V_g$ v_A v_B Switch A Switch B

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Chapter 4: Switch realization

Realization of buck converter using single-quadrant switches



4.1.2. Current-bidirectional two-quadrant switches



diode realization

characteristic

- Usually an active switch, controlled by terminal C
- Normally operated as twoquadrant switch:
- can conduct positive or negative on-state current
- can block positive off-state ٠ voltage
- provided that the intended onstate and off-state operating points lie on the composite *i*-v characteristic, then switch can be realized as shown

Two quadrant switches



MOSFET body diode



A simple inverter



Inverter: sinusoidal modulation of *D*

 $v_0(t) = (2D - 1) V_g$



Sinusoidal modulation to produce ac output:

 $D(t) = 0.5 + D_m \sin(\omega t)$

The resulting inductor current variation is also sinusoidal:

$$i_L(t) = \frac{v_0(t)}{R} = (2D - 1) \frac{V_g}{R}$$

Hence, current-bidirectional two-quadrant switches are required.

The dc-3øac voltage source inverter (VSI)



Switches must block dc input voltage, and conduct ac load current.

Bidirectional battery charger/discharger



A dc-dc converter with bidirectional power flow.

4.1.3. Voltage-bidirectional two-quadrant switches



- Usually an active switch, controlled by terminal C
- Normally operated as twoquadrant switch:
- can conduct positive on-state current
- can block positive or negative off-state voltage
- provided that the intended onstate and off-state operating points lie on the composite *i*-v characteristic, then switch can be realized as shown
- The SCR is such a device, without controlled turn-off

Two-quadrant switches



A dc-3øac buck-boost inverter



Requires voltage-bidirectional two-quadrant switches.

Another example: boost-type inverter, or current-source inverter (CSI).

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4.1.4. Four-quadrant switches



- Usually an active switch, controlled by terminal C
- can conduct positive or negative on-state current
- can block positive or negative off-state voltage

Three ways to realize a four-quadrant switch



A 3øac-3øac matrix converter



- All voltages and currents are ac; hence, four-quadrant switches are required.
- Requires nine four-quadrant switches

4.1.5. Synchronous rectifiers



Buck converter with synchronous rectifier



- MOSFET Q₂ is controlled to turn on when diode would normally conduct
- Semiconductor conduction loss can be made arbitrarily small, by reduction of MOSFET onresistances
- Useful in lowvoltage high-current applications

4.2. A brief survey of power semiconductor devices

- Power diodes
- Power MOSFETs
- Bipolar Junction Transistors (BJTs)
- Insulated Gate Bipolar Transistors (IGBTs)
- Thyristors (SCR, GTO, MCT)
- On resistance vs. breakdown voltage vs. switching times
- Minority carrier and majority carrier devices

4.2.1. Power diodes

A power diode, under reverse-biased conditions:



depletion region, reverse-biased

Forward-biased power diode



minority carrier injection

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Typical diode switching waveforms



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Types of power diodes

Standard recovery

Reverse recovery time not specified, intended for 50/60Hz

Fast recovery and ultra-fast recovery

Reverse recovery time and recovered charge specified

Intended for converter applications

Schottky diode

A majority carrier device

Essentially no recovered charge

Model with equilibrium *i-v* characteristic, in parallel with

depletion region capacitance

Restricted to low voltage (few devices can block 100V or more)

Characteristics of several commercial power rectifier diodes

Part number	Rated max voltage	Rated avg current	V_F (typical)	$t_r(max)$
Fast recovery re	ctifiers			
1N3913	400V	30A	1.1V	400ns
SD453N25S20PC	2500V	400A	2.2V	2µs
Ultra-fast recove	ery rectifiers			
MUR815	150V	8A	0.975V	35ns
MUR1560	600V	15A	1.2V	60ns
RHRU100120	1200V	100A	2.6V	60ns
Schottky rectified	ers			
MBR6030L	30V	60A	0.48V	
444CNQ045	45V	440A	0.69V	
30CPQ150	150V	30A	1.19V	

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4.2.2. The Power MOSFET



- Gate lengths approaching one micron
- Consists of many small enhancementmode parallelconnected MOSFET cells, covering the surface of the silicon wafer
- Vertical current flow
- n-channel device is shown

MOSFET: Off state



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MOSFET: on state



- *p-n*⁻ junction is slightly reversebiased
- positive gate voltage induces conducting channel
- drain current flows through n⁻ region and conducting channel
- on resistance = total resistances of n⁻ region, conducting channel, source and drain contacts, etc.

MOSFET body diode



- *p*-*n*⁻ junction forms an effective diode, in parallel with the channel
- negative drain-tosource voltage can forward-bias the body diode
- diode can conduct the full MOSFET rated current
- diode switching speed not optimized —body diode is slow, Q_r is large
Typical MOSFET characteristics



- Off state: $V_{GS} < V_{th}$
- On state: $V_{GS} >> V_{th}$
- MOSFET can conduct peak currents well in excess of average current rating characteristics are unchanged
- on-resistance has positive temperature coefficient, hence easy to parallel

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Chapter 4: Switch realization

A simple MOSFET equivalent circuit



•
$$C_{gs}$$
: large, essentially constant

•
$$C_{gd}$$
: small, highly nonlinear

• C_{ds} : intermediate in value, highly nonlinear

 switching times determined by rate at which gate driver charges/ discharges C_{gs} and C_{gd}

$$C_{ds}(v_{ds}) = \frac{C_0}{\sqrt{1 + \frac{v_{ds}}{V_0}}}$$

$$C_{ds}(v_{ds}) \approx C_0 \sqrt{\frac{V_0}{v_{ds}}} = \frac{C_0}{\sqrt{v_{ds}}}$$

Characteristics of several commercial power MOSFETs

Part number	Rated max voltage	Rated avg current	R _{on}	Q_{g} (typical)
IRFZ48	60V	50A	0.018Ω	110nC
IRF510	100V	5.6A	0.54Ω	8.3nC
IRF540	100V	28A	0.077Ω	72nC
APT10M25BNR	100V	75A	0.025Ω	171nC
IRF740	400V	10A	0.55Ω	63nC
MTM15N40E	400V	15A	0.3Ω	110nC
APT5025BN	500V	23A	0.25Ω	83nC
APT1001RBNR	1000V	11A	1.0Ω	150nC

MOSFET: conclusions

- A majority-carrier device: fast switching speed
- Typical switching frequencies: tens and hundreds of kHz
- On-resistance increases rapidly with rated blocking voltage
- Easy to drive
- The device of choice for blocking voltages less than 500V
- 1000V devices are available, but are useful only at low power levels (100W)
- Part number is selected on the basis of on-resistance rather than current rating

4.2.3. Bipolar Junction Transistor (BJT)



- Interdigitated base and emitter contacts
- Vertical current flow
- npn device is shown
- minority carrier device
- on-state: base-emitter and collector-base junctions are both forward-biased
- on-state: substantial minority charge in p and n⁻ regions, conductivity modulation

BJT switching times



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Chapter 4: Switch realization

Ideal base current waveform



Current crowding due to excessive I_{B2}



can lead to formation of hot spots and device failure

BJT characteristics



- Off state: $I_B = 0$
- On state: $I_B > I_C / \beta$
- Current gain β decreases rapidly at high current.
 Device should not be operated at instantaneous currents exceeding the rated value

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Breakdown voltages



 BV_{CBO} : avalanche breakdown voltage of base-collector junction, with the emitter open-circuited

 BV_{CEO} : collector-emitter breakdown voltage with zero base current

 BV_{sus} : breakdown voltage observed with positive base current

In most applications, the offstate transistor voltage must not exceed BV_{CEO} .

Darlington-connected BJT



- Increased current gain, for high-voltage applications
- In a monolithic Darlington device, transistors Q₁ and Q₂ are integrated on the same silicon wafer
- Diode *D*₁ speeds up the turn-off process, by allowing the base driver to actively remove the stored charge of both *Q*₁ and *Q*₂ during the turn-off transition

Conclusions: BJT

- BJT has been replaced by MOSFET in low-voltage (<500V) applications
- BJT is being replaced by IGBT in applications at voltages above 500V
- A minority-carrier device: compared with MOSFET, the BJT exhibits slower switching, but lower on-resistance at high voltages

4.2.4. The Insulated Gate Bipolar Transistor (IGBT)



- A four-layer device
- Similar in construction to MOSFET, except extra p region
- On-state: minority carriers are injected into n⁻ region, leading to conductivity modulation
- compared with MOSFET: slower switching times, lower on-resistance, useful at higher voltages (up to 1700V)

The IGBT



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Current tailing in IGBTs



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Chapter 4: Switch realization

Characteristics of several commercial devices

Part number	Rated max voltage	Rated avg current	V_F (typical)	$t_f(typical)$
Single-chip dev	vices			
HGTG32N60E2	600V	32A	2.4V	0.62µs
HGTG30N120D2	1200V	30A	3.2A	0.58µs
Multiple-chip	oower modules			
CM400HA-12E	600V	400A	2.7V	0.3µs
CM300HA-24E	1200V	300A	2.7V	0.3µs

Conclusions: IGBT

- Becoming the device of choice in 500-1700V applications, at power levels of 1-1000kW
- Positive temperature coefficient at high current —easy to parallel and construct modules
- Forward voltage drop: diode in series with on-resistance. 2-4V typical
- Easy to drive —similar to MOSFET
- Slower than MOSFET, but faster than Darlington, GTO, SCR
- Typical switching frequencies: 3-30kHz
- IGBT technology is rapidly advancing —next generation: 2500V

4.2.5. Thyristors (SCR, GTO, MCT)



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Chapter 4: Switch realization

The Silicon Controlled Rectifier (SCR)

- Positive feedback —a latching device
- A minority carrier device
- Double injection leads to very low on-resistance, hence low forward voltage drops attainable in very high voltage devices
- Simple construction, with large feature size
- Cannot be actively turned off
- A voltage-bidirectional two-quadrant switch
- 5000-6000V, 1000-2000A devices



Why the conventional SCR cannot be turned off via gate control

- Large feature size
- Negative gate current induces lateral voltage drop along gate-cathode junction
- Gate-cathode junction becomes reverse-biased only in vicinity of gate contact



The Gate Turn-Off Thyristor (GTO)

- An SCR fabricated using modern techniques —small feature size
- Gate and cathode contacts are highly interdigitated
- Negative gate current is able to completely reverse-bias the gatecathode junction

Turn-off transition:

- Turn-off current gain: typically 2-5
- Maximum controllable on-state current: maximum anode current that can be turned off via gate control. GTO can conduct peak currents well in excess of average current rating, but cannot switch off

The MOS-Controlled Thyristor (MCT)

- Still an emerging device, but some devices are commercially available
- p-type device
- A latching SCR, with added built-in MOSFETs to assist the turn-on and turn-off processes
- Small feature size, highly interdigitated, modern fabrication



The MCT: equivalent circuit



- Negative gate-anode voltage turns p-channel MOSFET Q₃ on, causing Q₁ and Q₂ to latch ON
- Positive gate-anode voltage turns n-channel MOSFET Q₄ on, reversebiasing the base-emitter junction of Q₂ and turning off the device
- Maximum current that can be interrupted is limited by the on-resistance of Q_4

Summary: Thyristors

- The thyristor family: double injection yields lowest forward voltage drop in high voltage devices. More difficult to parallel than MOSFETs and IGBTs
- The SCR: highest voltage and current ratings, low cost, passive turn-off transition
- The GTO: intermediate ratings (less than SCR, somewhat more than IGBT). Slower than IGBT. Slower than MCT. Difficult to drive.
- The MCT: So far, ratings lower than IGBT. Slower than IGBT. Easy to drive. Second breakdown problems? Still an emerging device.

4.3. Switching loss

- Energy is lost during the semiconductor switching transitions, via several mechanisms:
 - Transistor switching times
 - Diode stored charge
 - Energy stored in device capacitances and parasitic inductances
- Semiconductor devices are *charge controlled*
- Time required to insert or remove the controlling charge determines switching times

4.3.1. Transistor switching with clamped inductive load



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Chapter 4: Switch realization

Switching loss induced by transistor turn-off transition

Energy lost during transistor turn-off transition:

$$W_{off} = \frac{1}{2} V_{g} i_{L} (t_{2} - t_{0})$$

Similar result during transistor turn-on transition. Average power loss:

$$P_{sw} = \frac{1}{T_s} \int_{\substack{switching \\ transitions}} p_A(t) dt = (W_{on} + W_{off}) f_s$$

Switching loss due to current-tailing in IGBT



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4.3.2. Diode recovered charge



- Diode recovered stored charge Q_r flows through transistor during transistor turn-on transition, inducing switching loss
- Q_r depends on diode on-state forward current, and on the rate-of-change of diode current during diode turn-off transition



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Switching loss calculation



4.3.3. Device capacitances, and leakage, package, and stray inductances

- Capacitances that appear effectively in parallel with switch elements are shorted when the switch turns on. Their stored energy is lost during the switch turn-on transition.
- Inductances that appear effectively in series with switch elements are open-circuited when the switch turns off. Their stored energy is lost during the switch turn-off transition.

Total energy stored in linear capacitive and inductive elements:

$$W_{C} = \sum_{\substack{\text{capacitive}\\elements}} \frac{1}{2} C_{i} V_{i}^{2} \qquad \qquad W_{L} = \sum_{\substack{\text{inductive}\\elements}} \frac{1}{2} L_{j} I_{j}^{2}$$

Example: semiconductor output capacitances

Buck converter example



Energy lost during MOSFET turn-on transition (assuming linear capacitances):

$$W_C = \frac{1}{2} \left(C_{ds} + C_j \right) V_g^2$$

MOSFET nonlinear C_{ds}

Approximate dependence of incremental C_{ds} on v_{ds} :

$$C_{ds}(v_{ds}) \approx C_0 \sqrt{\frac{V_0}{v_{ds}}} = \frac{C_0}{\sqrt{v_{ds}}}$$

Energy stored in C_{ds} at $v_{ds} = V_{DS}$:

$$W_{Cds} = \int v_{ds} \, i_C \, dt = \int_0^{V_{DS}} v_{ds} \, C_{ds}(v_{ds}) \, dv_{ds}$$
$$W_{Cds} = \int_0^{V_{DS}} C_0'(v_{ds}) \, \sqrt{v_{ds}} \, dv_{ds} = \frac{2}{3} \, C_{ds}(V_{DS}) \, V_{DS}^2$$

— same energy loss as linear capacitor having value $\frac{4}{3}C_{ds}(V_{DS})$

Some other sources of this type of switching loss

Schottky diode

- Essentially no stored charge
- Significant reverse-biased junction capacitance

Transformer leakage inductance

- Effective inductances in series with windings
- A significant loss when windings are not tightly coupled

Interconnection and package inductances

- Diodes
- Transistors
- A significant loss in high current applications

Ringing induced by diode stored charge



- Diode is forward-biased while $i_L(t) > 0$
- Negative inductor current removes diode stored charge Q_r
- When diode becomes reverse-biased, negative inductor current flows through capacitor *C*.
- Ringing of *L*-*C* network is damped by parasitic losses. Ringing energy is lost.





Chapter 4: Switch realization

Energy associated with ringing

 $Q_r = -\int_{t_0}^{t_3} i_L(t) dt$

Energy stored in inductor during interval $t_2 \le t \le t_3$: $W_L = \int_{t_2}^{t_3} v_L(t) i_L(t) dt$

Applied inductor voltage during interval $t_2 \le t \le t_3$: $v_L(t) = L \frac{di_L(t)}{dt} = -V_2$

Hence,

$$W_L = \int_{t_2}^{t_3} L \, \frac{di_L(t)}{dt} \, i_L(t) \, dt = \int_{t_2}^{t_3} (-V_2) \, i_L(t) \, dt$$

$$W_L = \frac{1}{2} L i_L^2(t_3) = V_2 Q_r$$

Recovered charge is

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4.3.4. Efficiency vs. switching frequency

Add up all of the energies lost during the switching transitions of one switching period:

$$W_{tot} = W_{on} + W_{off} + W_D + W_C + W_L + \dots$$

Average switching power loss is

$$P_{sw} = W_{tot} f_{sw}$$

Total converter loss can be expressed as

$$P_{loss} = P_{cond} + P_{fixed} + W_{tot} f_{sw}$$

where

 P_{fixed} = fixed losses (independent of load and f_{sw}) P_{cond} = conduction losses

Efficiency vs. switching frequency



Switching losses are equal to the other converter losses at the critical frequency

$$f_{crit} = \frac{P_{cond} + P_{fixed}}{W_{tot}}$$

This can be taken as a rough upper limit on the switching frequency of a practical converter. For $f_{sw} > f_{crit}$, the efficiency decreases rapidly with frequency.

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Summary of chapter 4

- 1. How an SPST ideal switch can be realized using semiconductor devices depends on the polarity of the voltage which the devices must block in the off-state, and on the polarity of the current which the devices must conduct in the on-state.
- 2. Single-quadrant SPST switches can be realized using a single transistor or a single diode, depending on the relative polarities of the off-state voltage and on-state current.
- 3. Two-quadrant SPST switches can be realized using a transistor and diode, connected in series (bidirectional-voltage) or in anti-parallel (bidirectional-current). Several four-quadrant schemes are also listed here.
- 4. A "synchronous rectifier" is a MOSFET connected to conduct reverse current, with gate drive control as necessary. This device can be used where a diode would otherwise be required. If a MOSFET with sufficiently low R_{on} is used, reduced conduction loss is obtained.

Summary of chapter 4

- 5. Majority carrier devices, including the MOSFET and Schottky diode, exhibit very fast switching times, controlled essentially by the charging of the device capacitances. However, the forward voltage drops of these devices increases quickly with increasing breakdown voltage.
- 6. Minority carrier devices, including the BJT, IGBT, and thyristor family, can exhibit high breakdown voltages with relatively low forward voltage drop. However, the switching times of these devices are longer, and are controlled by the times needed to insert or remove stored minority charge.
- 7. Energy is lost during switching transitions, due to a variety of mechanisms. The resulting average power loss, or switching loss, is equal to this energy loss multiplied by the switching frequency. Switching loss imposes an upper limit on the switching frequencies of practical converters.

Summary of chapter 4

- 8. The diode and inductor present a "clamped inductive load" to the transistor. When a transistor drives such a load, it experiences high instantaneous power loss during the switching transitions. An example where this leads to significant switching loss is the IGBT and the "current tail" observed during its turn-off transition.
- 9. Other significant sources of switching loss include diode stored charge and energy stored in certain parasitic capacitances and inductances. Parasitic ringing also indicates the presence of switching loss.